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RBT18608-1
Job Sheet 199124



Part No: RBT18608-1

Job Qty: 1 pcs

Part Name: Bottom



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 10/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18608 Rev 2A IPP Rev. A 19.08.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	1 pcs	10/7/19	10/7/19	0.25	0.27	Waterjet - Omax		dc19/09/07
110	QC 2	1 pcs	10/7/19	10/7/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc19/09/07
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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120 QC 8	1 pcs	10/7/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Small Fab - 2 - B4B	1 pcs	10/7/19	0.00 0.27	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
140 QC 5	1 pcs	10/7/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B	1 pcs	10/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	

DAS

SEP 09 2019 40

9-89

37 19-15-09

DAS
81
9-89

SEP 17 2019

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA				1 pcs	10/7/19
				0.00	0.00
				QC 21 - SA - 21	
				QC 21 - SA - 70	

DAM

GA 148

DAG 21 SEP 18 2019

Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per DWG. DWG. Rev: 2A PROG. Rev: 2A 9-89-Debur if necessary

Descriptions: necessary

110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (Small Fab) Engrave T/N and/or P/N using MARKTRONIC engraver as per DWG.

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.0350 sf (.035 ea)	100-Waterjet - Omax - 1	SIG 7937

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M6061T6S.125	0	45	0

Part Specifications

Specifications could not be found.

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Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 2.25
- Overall height: 2.25
- Left side features a vertical slot with a width of .50 and a depth of 1.125.
- Right side features a vertical slot with a width of 1.00 and a depth of 1.125.
- Top center features a circular hole with a diameter of $\phi .125$ and a depth of .3.
- Bottom center features a circular hole with a diameter of $\phi .125$ and a depth of .3.
- Text "RBT18608" is located in the center of the plate.
- Text "ENGRAVE T/N, S/N, 'MADE IN USA'" is located on the right side of the plate.
- Bottom center features a circular hole with a diameter of $\phi .125$ and a depth of .3.
- Bottom center features a circular hole with a diameter of $\phi .125$ and a depth of .3.

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 1.175
- Overall height: 1.00
- Distance from top edge to center of upper hole: .125
- Distance from right edge to center of right hole: .313
- Distance between centers of two holes: .375
- Hole diameter: $\phi .125$ (x2)
- Feature: SUPPORT (indicated by a circled -3)

FILL MACHINED ENGRAVED AREAS WITH WHITE INK

74 UP

48 RT

74 DN

48 LT

74 UP

48 RT

74 DN

48 LT

ALIGN

ASSEMBLY

-5

-7

-9

-2

QTY	UNIT	DESCRIPTION	MATERIAL	3/D INFORMATION OR SPECIFICATIONS	Pg.	TITLE
1	-1	BOTTOM	6061 FLAT BAR	1/8 x 2-3/8 x 2-3/8	1	M/R CONTROL RIGGING AID
X	-2	WELDMENT		-1 & -3	1	
1	-3	SUPPORT	6061 FLAT BAR	1/8 x 1 x 1-1/4	1	
	-5	GUAGE	6061 T BAR	3/4 x 3/4 x 2-3/8	2	
	-7	ROUND HEAD MACH. SCREW	PLATED STEEL	#4-40 x 3/8	1	
	-9	NUT	PLATED STEEL	#4-40	N/S	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES IN
DECIMALS
XX ± .005
XX ± .01
X ± .1

FRACTIONS ± 1/32
ANGLES ± 5°

DRAWN BY: PERRITT

APPROVED: *D. Hall*

FINISH: RED ANODIZE

USED ON MODEL

MD 369D/E/FF - 500N

REV: 2A

DWG NO: RBT18608

SCALE: NTS

DATE: 7-01-05

SHEET: 1 of 2

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Cross tube Eng. (Non-AW) Machining Small Fab Prod. Eng. Coord. Large Fab Finishing Rec/Store/Packaging Engineering Water Jet Supplier Quality							
Date :	Sequence #:		QTY Affected :		MRB (QSI042)						
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							

Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											
		Other/Details:											